

Performance Number: EM2302

Change Level: 00

SALES MODEL:	C32	COMBUSTION:	DIRECT INJECTION
BRAND:	CAT	ENGINE SPEED (RPM):	1,500
MACHINE SALES MODEL:		HERTZ:	50
ENGINE POWER (BKW):	590.0	ASPIRATION:	TA
GEN POWER W/O FAN (EKW):	550.0	AFTERCOOLER TYPE:	SCAC
COMPRESSION RATIO:	16.5	AFTERCOOLER CIRCUIT TYPE:	JW+OC, AC
RATING LEVEL:	PRIME	AFTERCOOLER TEMP (C):	52
PUMP QUANTITY:	2	JACKET WATER TEMP (C):	85
FUEL TYPE:	DIESEL	TURBO CONFIGURATION:	PARALLEL
MANIFOLD TYPE:	WATER COOLED	TURBO QUANTITY:	2
ELECTRONICS TYPE:	ADEM4	TURBOCHARGER MODEL:	S410W021-1.04
IGNITION TYPE:	CI	CERTIFICATION YEAR:	2007
INJECTOR TYPE:	EUI	PISTON SPD @ RATED ENG SPD (M/SEC):	8.1
REF EXH STACK DIAMETER (MM):	254		

INDUSTRY	SUBINDUSTRY	APPLICATION
MARINE	GENERAL CARGO	MARINE AUXILIARY

General Performance Data

GENSET POWER WITHOUT FAN	PERCENT LOAD	ENGINE POWER	BRAKE MEAN EFF PRES (BMEP)	BRAKE SPEC FUEL CONSUMPTN (BSFC)	VOL FUEL CONSUMPTN (VFC)
EKW	%	BKW	KPA	G/BKW-HR	L/HR
605.0	110	649	1,618	203.3	155.3
550.0	100	590	1,471	203.7	141.5
495.0	90	528	1,316	208.6	129.6
440.0	80	468	1,167	210.1	115.8
412.5	75	439	1,095	210.2	108.7
385.0	70	411	1,023	210.2	101.5
330.0	60	354	881	210.0	87.4
275.0	50	297	741	211.3	73.9
220.0	40	241	600	215.7	61.1
165.0	30	183	457	224.9	48.5
137.5	25	154	384	233.2	42.3
110.0	20	125	310	246.3	36.1
55.0	10	63.5	158	316.7	23.6

GENSET POWER WITHOUT FAN	PERCENT LOAD	ENGINE POWER	INLET MFLD PRES	INLET MFLD TEMP	EXH MFLD TEMP	EXH MFLD PRES	ENGINE OUTLET TEMP	COMPRESSOR OUTLET PRES	COMPRESSOR OUTLET TEMP
EKW	%	BKW	KPA	DEG C	DEG C	KPA	DEG C	KPA	DEG C
605.0	110	649	134.3	57.0	522.6	113.1	369.4	135	139.4
550.0	100	590	120.8	56.7	503.4	101.1	359.6	121	130.2
495.0	90	528	113.0	55.9	489.6	94.7	351.0	113	123.7
440.0	80	468	98.0	55.3	467.3	82.2	340.8	98	113.2
412.5	75	439	90.1	55.0	454.0	76.0	333.8	91	107.3
385.0	70	411	82.3	54.7	439.6	70.0	325.7	83	101.2
330.0	60	354	67.1	53.7	407.7	58.7	306.3	68	88.8
275.0	50	297	53.4	51.6	371.4	49.1	282.3	54	77.2
220.0	40	241	41.7	48.1	331.0	41.2	254.1	42	66.9
165.0	30	183	31.2	44.4	286.4	34.6	221.8	32	57.4
137.5	25	154	26.5	42.6	262.4	31.7	204.1	27	53.0
110.0	20	125	22.2	41.1	237.4	28.9	185.5	23	49.3
55.0	10	63.5	14.7	38.1	183.3	24.1	144.3	15	42.7

General Performance Data (Continued)

GENSET POWER WITHOUT FAN	PERCENT LOAD	ENGINE POWER	WET INLET AIR VOL FLOW RATE	ENGINE OUTLET WET EXH GAS VOL FLOW RATE	WET INLET AIR MASS FLOW RATE	WET EXH GAS MASS FLOW RATE	ENGINE OUTLET WET EXH VOL FLOW RATE (0 DEG C AND 101 KPA)	ENGINE OUTLET DRY EXH VOL FLOW RATE (0 DEG C AND 101 KPA)
EKW	%	BKW	M3/MIN	M3/MIN	KG/HR	KG/HR	M3/MIN	M3/MIN
605.0	110	649	47.7	106.9	3,325.3	3,457.3	45.4	41.2
550.0	100	590	45.2	99.2	3,139.3	3,259.5	42.8	38.9
495.0	90	528	44.0	94.7	3,042.3	3,152.5	41.4	37.8

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440.0	80	468	41.1	86.6	2,833.4	2,931.8	38.5	35.3
412.5	75	439	39.6	82.2	2,721.7	2,814.0	37.0	34.0
385.0	70	411	38.1	77.8	2,610.1	2,696.4	35.5	32.6
330.0	60	354	35.2	68.8	2,392.7	2,467.0	32.4	30.0
275.0	50	297	32.6	60.6	2,203.9	2,266.7	29.8	27.6
220.0	40	241	30.4	53.3	2,046.9	2,098.8	27.6	25.8
165.0	30	183	28.4	46.5	1,910.7	1,952.0	25.7	24.1
137.5	25	154	27.6	43.3	1,850.1	1,886.1	24.8	23.4
110.0	20	125	26.8	40.2	1,794.1	1,824.8	24.0	22.8
55.0	10	63.5	25.4	34.5	1,697.4	1,717.5	22.6	21.7

## Heat Rejection Data

GENSET POWER WITHOUT FAN	PERCENT LOAD	ENGINE POWER	REJECTION TO JACKET WATER	REJECTION TO ATMOSPHERE	REJECTION TO EXH	EXH RECOVERY TO 177C	FROM OIL COOLER	FROM AFTERCOOLER	WORK ENERGY	LOW HEAT VALUE ENERGY	HIGH HEAT VALUE ENERGY
EKW	%	BKW	KW	KW	KW	KW	KW	KW	KW	KW	KW
605.0	110	649	414	23.7	508	195	83.5	76.5	649	1,569	1,671
550.0	100	590	379	23.0	465	174	76.1	64.5	590	1,429	1,522
495.0	90	528	352	23.0	434	160	69.7	57.7	528	1,309	1,395
440.0	80	468	320	23.0	388	140	62.3	45.9	468	1,169	1,246
412.5	75	439	304	23.0	363	128	58.5	39.8	439	1,098	1,169
385.0	70	411	288	23.0	337	116	54.6	34.0	411	1,026	1,093
330.0	60	354	256	23.0	284	92.1	47.0	23.5	354	883	940
275.0	50	297	225	23.0	234	68.5	39.8	15.8	297	747	795
220.0	40	241	196	23.0	187	46.2	32.9	10.7	241	617	657
165.0	30	183	167	23.0	142	24.9	26.1	6.9	183	490	522
137.5	25	154	151	23.0	122	14.5	22.8	5.4	154	427	455
110.0	20	125	134	23.0	102	4.5	19.4	4.1	124	364	388
55.0	10	63.5	101	23.0	64.9	-15.4	12.7	2.2	63.5	239	254

## Emissions Data

DIESEL

RATED SPEED NOMINAL DATA: 1500 RPM

GENSET POWER WITHOUT FAN	EKW	550.0	412.5	275.0	137.5	55.0
PERCENT LOAD	%	100	75	50	25	10
ENGINE POWER	BKW	590	439	297	154	63.5
TOTAL NOX (AS NO2)	G/HR	3,908	2,466	1,843	1,030	519
TOTAL CO	G/HR	208	201	177	194	216
TOTAL HC	G/HR	52	46	42	45	52
TOTAL CO2	KG/HR	370	284	193	111	62
PART MATTER	G/HR	31.5	30.8	32.9	24.9	16.4
TOTAL NOX (AS NO2) (CORR 5% O2)	MG/NM3	2,385.7	1,982.6	2,144.8	2,040.8	1,792.6
TOTAL CO (CORR 5% O2)	MG/NM3	127.9	161.0	203.4	390.3	740.5
TOTAL HC (CORR 5% O2)	MG/NM3	27.2	31.9	41.8	79.6	155.1
PART MATTER (CORR 5% O2)	MG/NM3	15.9	21.7	32.7	44.2	51.8
TOTAL NOX (AS NO2) (CORR 5% O2)	PPM	1,162	966	1,045	994	873
TOTAL CO (CORR 5% O2)	PPM	102	129	163	312	592
TOTAL HC (CORR 5% O2)	PPM	51	60	78	149	290
TOTAL NOX (AS NO2)	G/HP-HR	4.97	4.21	4.64	4.99	6.11
TOTAL CO	G/HP-HR	0.27	0.34	0.45	0.94	2.55
TOTAL HC	G/HP-HR	0.07	0.08	0.11	0.22	0.62
PART MATTER	G/HP-HR	0.04	0.05	0.08	0.12	0.19
TOTAL NOX (AS NO2)	LB/HR	8.61	5.44	4.06	2.27	1.15
TOTAL CO	LB/HR	0.46	0.44	0.39	0.43	0.48
TOTAL HC	LB/HR	0.11	0.10	0.09	0.10	0.12
TOTAL CO2	LB/HR	815	626	426	244	137
PART MATTER	LB/HR	0.07	0.07	0.07	0.05	0.04
OXYGEN IN EXH	%	9.6	10.9	12.5	15.2	17.4
DRY SMOKE OPACITY	%	0.5	1.6	2.3	2.5	1.7

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BOSCH SMOKE NUMBER	0.24	0.54	0.81	0.91	0.58
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## RATED SPEED POTENTIAL SITE VARIATION: 1500 RPM

GENSET POWER WITHOUT FAN	EKW	550.0	412.5	275.0	137.5	55.0
PERCENT LOAD	%	100	75	50	25	10
ENGINE POWER	BKW	590	439	297	154	63.5
TOTAL NOX (AS NO2)	G/HR	4,728	2,984	2,230	1,246	628
TOTAL CO	G/HR	390	377	331	362	404
TOTAL HC	G/HR	97	87	79	86	99
PART MATTER	G/HR	61.4	60.0	64.1	48.6	31.9
TOTAL NOX (AS NO2) (CORR 5% O2)	MG/NM3	2,886.7	2,399.0	2,595.2	2,469.4	2,169.1
TOTAL CO (CORR 5% O2)	MG/NM3	239.2	301.2	380.3	729.9	1,384.8
TOTAL HC (CORR 5% O2)	MG/NM3	51.5	60.4	79.0	150.4	293.1
PART MATTER (CORR 5% O2)	MG/NM3	31.0	42.4	63.8	86.2	101.1
TOTAL NOX (AS NO2) (CORR 5% O2)	PPM	1,406	1,168	1,264	1,203	1,057
TOTAL CO (CORR 5% O2)	PPM	191	241	304	584	1,108
TOTAL HC (CORR 5% O2)	PPM	96	113	147	281	547
TOTAL NOX (AS NO2)	G/HP-HR	6.02	5.09	5.61	6.04	7.40
TOTAL CO	G/HP-HR	0.50	0.64	0.83	1.75	4.76
TOTAL HC	G/HP-HR	0.12	0.15	0.20	0.42	1.16
PART MATTER	G/HP-HR	0.08	0.10	0.16	0.24	0.38
TOTAL NOX (AS NO2)	LB/HR	10.42	6.58	4.92	2.75	1.39
TOTAL CO	LB/HR	0.86	0.83	0.73	0.80	0.89
TOTAL HC	LB/HR	0.21	0.19	0.17	0.19	0.22
PART MATTER	LB/HR	0.14	0.13	0.14	0.11	0.07

## Regulatory Information

<b>EU STAGE IIIA</b>	<b>2009 - 2019</b>			<b>CYCLE :E2,D2</b>
GASEOUS EMISSION DATA MEASUREMENTS ARE CONSISTENT WITH THOSE DESCRIBED IN EU 97/68/EC (AS AMENDED BY EU 2004/26/EC) AND ISO 8178 FOR MEASURING HC, CO, PM, AND NOX. GASEOUS EMISSIONS VALUES ARE WEIGHTED CYCLE AVERAGES AND ARE IN COMPLIANCE WITH THE MARINE REGULATIONS.				
Locality	Agency	Regulation	Tier/Stage	Max Limits - G/BKW - HR
EUROPE	EU	MARINE COMMERCIAL	STAGE IIIA	CO: 5.0 NOx + HC: 7.2 PM: 0.20

<b>IMO II</b>	<b>2011 - ----</b>			<b>CYCLE :E2,D2</b>
GASEOUS EMISSIONS DATA MEASUREMENTS ARE CONSISTENT WITH THOSE DESCRIBED IN REGULATION 13 OF REVISED ANNEX VI OF MARPOL 73/78 AND ISO 8178 FOR MEASURING HC, CO, PM, AND NOX. THIS ENGINE CONFORMS TO INTERNATIONAL MARINE ORGANIZATION'S (IMO) MARINE COMPRESSION-IGNITION EMISSION REGULATIONS.				

## Cross Reference

Test Spec	Setting	Engine Arrangement	Engineering Model	Engineering Model Version	Start Effective Serial Number	End Effective Serial Number
0K4323	GG0784	5108234	PG204	-	AG200001	

## Supplementary Data

Type	Classification	Performance Number
CHART	AMBIENT CAPABILITY CHART	EM1170

## Performance Parameter Reference

Parameters Reference:DM9600-15 PERFORMANCE DEFINITIONS
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## PERFORMANCE DEFINITIONS DM9600

### APPLICATION:

Engine performance tolerance values below are representative of a typical production engine tested in a calibrated dynamometer test cell at SAE J1995 standard reference conditions. Caterpillar maintains ISO9001:2000 certified quality management systems for engine test Facilities to assure accurate calibration of test equipment. Engine test data is corrected in accordance with SAE J1995. Additional reference material SAE J1228, J1349, ISO 8665, 3046-1:2002E, 3046-3:1989, 1585, 2534, 2288, and 9249 may apply in part or are similar to SAE J1995. Special engine rating request (SERR) test data shall be noted.

### PERFORMANCE PARAMETER TOLERANCE FACTORS:

Power +/- 3%  
Torque +/- 3%  
Exhaust stack temperature +/- 8%  
Inlet airflow +/- 5%  
Intake manifold pressure-gage +/- 10%  
Exhaust flow +/- 6%  
Specific fuel consumption +/- 3%  
Specific fuel consumption (C7-C18) +/- 4%  
Fuel rate +/- 5%  
Specific DEF consumption +/- 3%  
DEF rate +/- 5%  
Heat rejection +/- 5%  
Heat rejection exhaust only +/- 10%  
Heat rejection CEM only +/- 10%

Heat Rejection values based on using treated water.

Torque is included for truck and industrial applications, do not use for Gen Set or steady state applications.

On C7 - C18 engines, at speeds of 1100 RPM and under these values are provided for reference only, and may not meet the tolerance listed.

On 3500 and C175 engines, at speeds below Peak Torque these values are provided for reference only, and may not meet the tolerance listed.

These values do not apply to C280/3600. For these models, see the tolerances listed below.

### C280/3600 HEAT REJECTION TOLERANCE FACTORS:

Heat rejection +/- 10%  
Heat rejection to Atmosphere +/- 50%  
Heat rejection to Lube Oil +/- 20%  
Heat rejection to Aftercooler +/- 5%

### TEST CELL TRANSDUCER TOLERANCE FACTORS:

Torque +/- 0.5%  
Speed +/- 0.2%  
Fuel flow +/- 1.0%  
Temperature +/- 2.0 C degrees  
Intake manifold pressure +/- 0.1 kPa

OBSERVED ENGINE PERFORMANCE IS CORRECTED TO SAE J1995

### REFERENCE

#### AIR AND FUEL CONDITIONS.

#### REFERENCE ATMOSPHERIC INLET AIR

#### FOR 3500 ENGINES AND SMALLER

SAE J1228 AUG2002 for marine engines, and J1995 JAN2014 for other engines, reference atmospheric pressure is 100 KPA (29.61 in hg), and standard temperature is 25deg C (77 deg F) at 30% relative humidity at the stated aftercooler water temp, or inlet manifold temp.

#### FOR 3600 ENGINES

Engine rating obtained and presented in accordance with ISO 3046/1 and SAE J1995 JANJAN2014 reference atmospheric pressure is 100 KPA (29.61 in hg), and standard temperature is 25deg C (77 deg F) at 30% relative humidity and 150M altitude at the stated aftercooler water temperature.

#### MEASUREMENT LOCATION FOR INLET AIR TEMPERATURE

Location for air temperature measurement air cleaner inlet at stabilized operating conditions.

#### REFERENCE EXHAUST STACK DIAMETER

The Reference Exhaust Stack Diameter published with this dataset is only used for the calculation of Smoke Opacity values displayed in this dataset. This value does not necessarily represent the actual stack diameter of the engine due to the variety of exhaust stack adapter options available. Consult the price list, engine order or general dimension drawings for the actual stack diameter size ordered or options available.

#### REFERENCE FUEL

#### DIESEL

Reference fuel is #2 distillate diesel with a 35API gravity;

A lower heating value is 42,780 KJ/KG (18,390 BTU/LB) when used at 15 deg C (59 deg F), where the density is 850 G/Liter (7.0936 Lbs/Gal).

#### GAS

Reference natural gas fuel has a lower heating value of 33.74 KJ/L (905 BTU/CU Ft). Low BTU ratings are based on 18.64 KJ/L (500 BTU/CU FT) lower heating value gas. Propane ratings are based on

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87.56 KJ/L (2350 BTU/CU Ft) lower heating value gas.

ENGINE POWER (NET) IS THE CORRECTED FLYWHEEL POWER (GROSS) LESS

## EXTERNAL AUXILIARY LOAD

Engine corrected gross output includes the power required to drive standard equipment; lube oil, scavenge lube oil, fuel transfer, common rail fuel, separate circuit aftercooler and jacket water pumps. Engine net power available for the external (flywheel) load is calculated by subtracting the sum of auxiliary load from the corrected gross flywheel out put power. Typical auxiliary loads are radiator cooling fans, hydraulic pumps, air compressors and battery charging alternators. For Tier 4 ratings additional Parasitic losses would also include Intake, and Exhaust Restrictions.

## ALTITUDE CAPABILITY

Altitude capability is the maximum altitude above sea level at standard temperature and standard pressure at which the engine could develop full rated output power on the current performance data set.

Standard temperature values versus altitude could be seen on TM2001.

When viewing the altitude capability chart the ambient temperature is the inlet air temp at the compressor inlet.

Engines with ADEM MEUI and HEUI fuel systems operating at conditions above the defined altitude capability derate for atmospheric pressure and temperature conditions outside the values defined, see TM2001.

Mechanical governor controlled unit injector engines require a setting change for operation at conditions above the altitude defined on the engine performance sheet. See your Caterpillar technical representative for non standard ratings.

## REGULATIONS AND PRODUCT COMPLIANCE

TM1 Emissions information is presented at 'nominal' and 'Potential Site Variation' values for standard ratings. No tolerances are applied to the emissions data. These values are subject to change at any time. The controlling federal and local emission requirements need to be verified by your Caterpillar technical representative.

Customer's may have special emission site requirements that need to be verified by the Caterpillar Product Group engineer.

## EMISSION CYCLE LIMITS:

Cycle emissions Max Limits apply to cycle-weighted averages only. Emissions at individual load points may exceed the cycle-weighted limit.

## WET & DRY EXHAUST/EMISSIONS DESCRIPTION:

Wet - Total exhaust flow or concentration of total exhaust flow

Dry - Total exhaust flow minus water vapor or concentration of exhaust flow with water vapor excluded

## EMISSIONS DEFINITIONS:

Emissions : DM1176

## EMISSION CYCLE DEFINITIONS

1. For constant-speed marine engines for ship main propulsion, including,diesel-electric drive, test cycle E2 shall be applied, for controllable-pitch propeller sets test cycle E2 shall be applied.
2. For propeller-law-operated main and propeller-law-operated auxiliary engines the test cycle E3 shall be applied.
3. For constant-speed auxiliary engines test cycle D2 shall be applied.
4. For variable-speed, variable-load auxiliary engines, not included above, test cycle C1 shall be applied.

## HEAT REJECTION DEFINITIONS:

Diesel Circuit Type and HHV Balance : DM9500

## HIGH DISPLACEMENT (HD) DEFINITIONS:

3500: EM1500

## RATING DEFINITIONS:

Agriculture : TM6008

Fire Pump : TM6009

Generator Set : TM6035

Generator (Gas) : TM6041

Industrial Diesel : TM6010

Industrial (Gas) : TM6040

Irrigation : TM5749

Locomotive : TM6037

Marine Auxiliary : TM6036

Marine Prop (Except 3600) : TM5747

Marine Prop (3600 only) : TM5748

MSHA : TM6042

Oil Field (Petroleum) : TM6011

Off-Highway Truck : TM6039

On-Highway Truck : TM6038

## SOUND DEFINITIONS:

Sound Power : DM8702

Sound Pressure : TM7080

Date Released : 03/12/24